

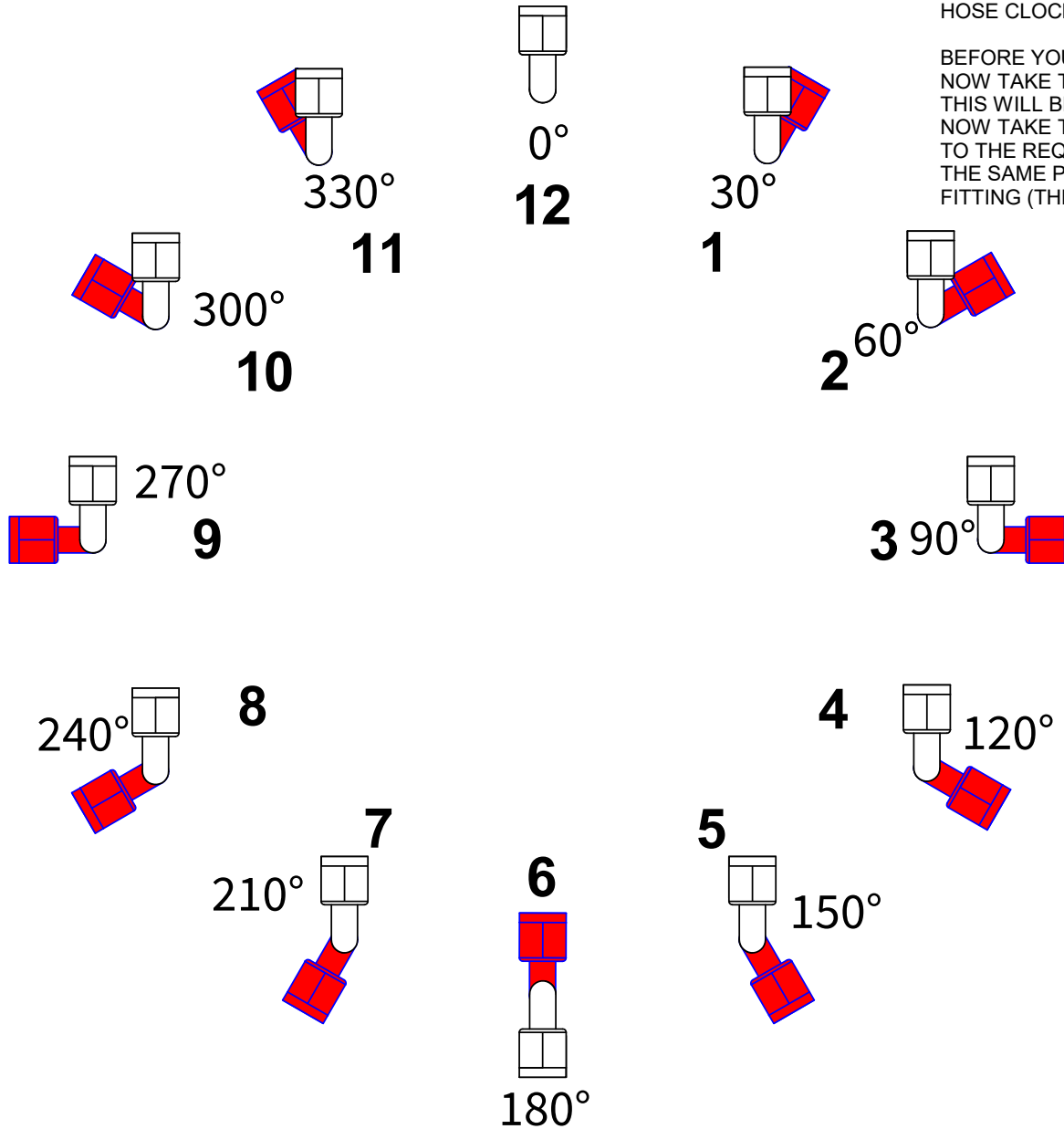
NOTES

- 1.) UNLESS OTHERWISE SPECIFIED.
- 2.) DIA'S TO BE CONC. WITHIN .005 T.I.R. UNLESS OTHERWISE SPECIFIED.
- 3.) FILLET RADIUS .005 - .015
- 4.)
- 5.)

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

HOSE CLOCKING:

BEFORE YOU BEGIN IT IS USUALLY BEST TO CRIMP ONE END OF YOUR ASSEMBLY. NOW TAKE THE CRIMPED END (THE WHITE ONE) AND POINT IT UP AT YOUR CHIN. THIS WILL BE ZERO DEGREES. NOW TAKE THE FITTING AT THE FARTHEST END (THE RED ONE), AND TURN IT TO THE REQUIRED ANGLE YOU NEED, THEN CRIMP. WHEN YOUR FITTING IS ON THE SAME PLANE (IN LINE WITH EACH OTHER) YOU WILL NOT SEE THE FARTHEST FITTING (THE RED ONE).



	NAME	DATE	
DRAWN			
CHECKED			
ENG APPR			TITLE: HOSE CLOCKING - CLOCK
MGR APPR			PART NUMBER: <span style="float: right;">REV</span>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES X.XX ± .005 X.XXX ± .002 ANGLES ± 2' BREAK ALL SHARP EDGES .005-.015 X 45° SURFACE FINISH 80 RMS OR BETTER			