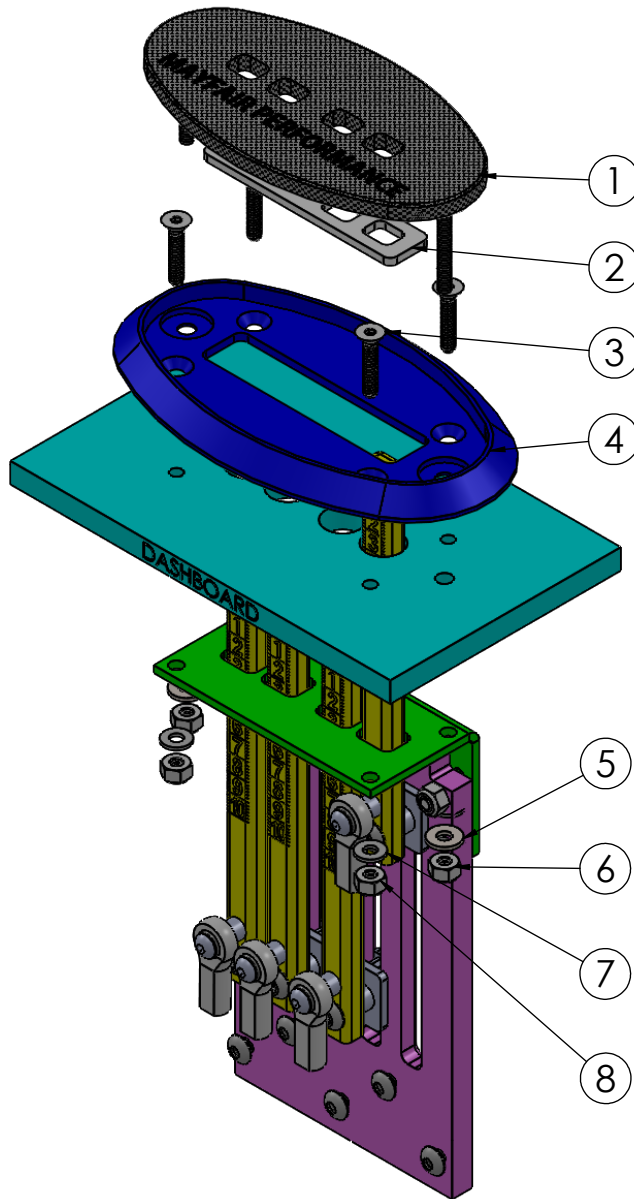


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PART NO.
137-8580

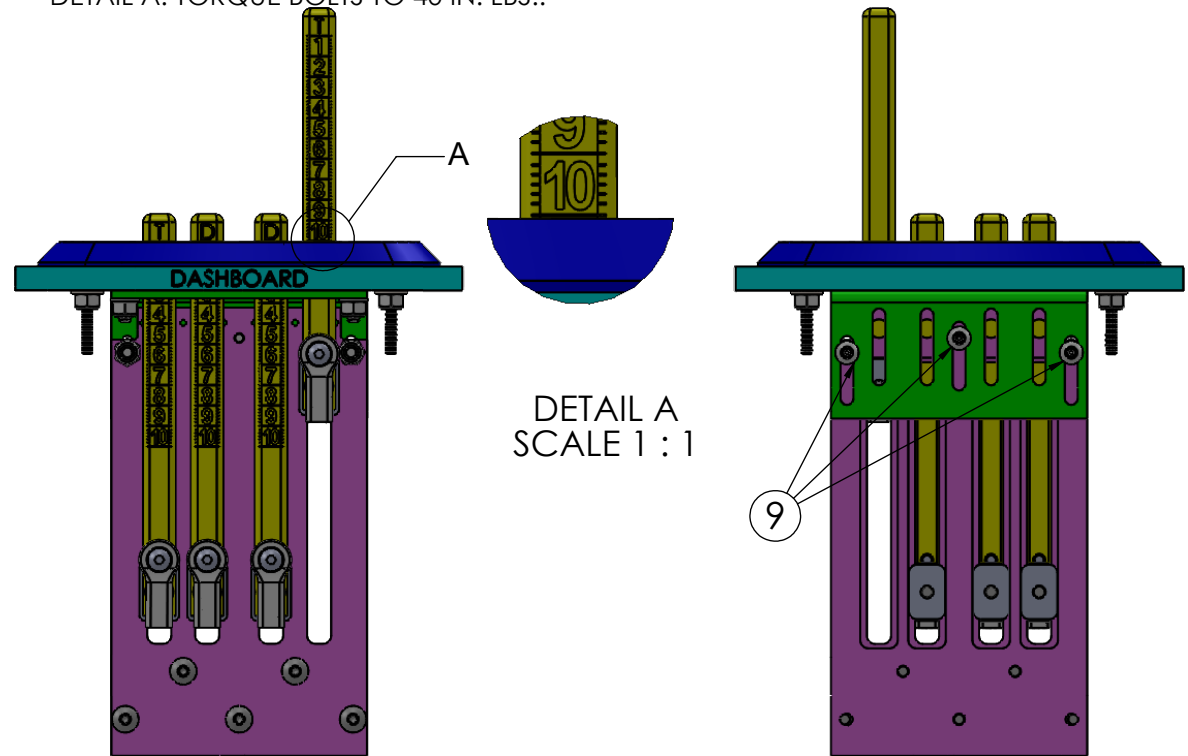
TITLE:
MECHANICAL HEADS UP INDICATOR - STEP 1

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INSTALLATION INSTRUCTONS:

- 1) BEFORE DRILLING, CHECK FOR INSTALLATION INTERFERENCE. DRILL DASHBOARD USING THE SUPPLIED DRILL TEMPLATE. DASHBOARD SHOWN IS 3/8 THICK. CAN BE USED UP TO 1/2 THICK.
- 2) THIS COMES PREASSEMBLED AS SHOWN IN BOTH FRONT AND BACK VIEWS.
- 3) REMOVE #1 CARBON FACE PLATE, #2 STICK GUIDE, #3 BOLTS AND #4 BEZEL.
- 4) SLIDE ASSEMBLY UP THROUGH THE DASH.
- 5) APPLY ANTI-SIEZE TO BOLTS AND STUDS.
- 6) INSTALL #4 BEZEL USING THE #4 #10-24x1.00 BOLTS, #5 WASHERS & #6 NUTS. USING 1/8 ALLEN KEY AND 3/8 SOCKET, SNUG BOLTS.
- 7) SLIDE #2 GUIDE OVER THE STICKS AND INTO THE CUTOUT IN THE BEZEL. MAKE SURE STICKS SLIDE FREELY.
- 8) NOW, TORQUE #4 BOLTS TO 80 IN. LBS..
- 9) SLIDE #1 CARBON FACE OVER THE STICK. USE A 3/8 SOCKET TO TORQUE THE #7 WASHERS AND #8 NUTS TO 40 IN. LBS..
- 10) USING A 1/8 ALLEN SOCKET LOOSEN #9 SCREWS. WITH THE STICK ALL THE WAY UP. ADJUST BRACKET SO LINE 10 ON THE STICK IS EVEN WITH THE CARBON FACE BEZEL, SEE DETAIL A. TORQUE BOLTS TO 40 IN. LBS..



FRONT VIEW

BACK VIEW

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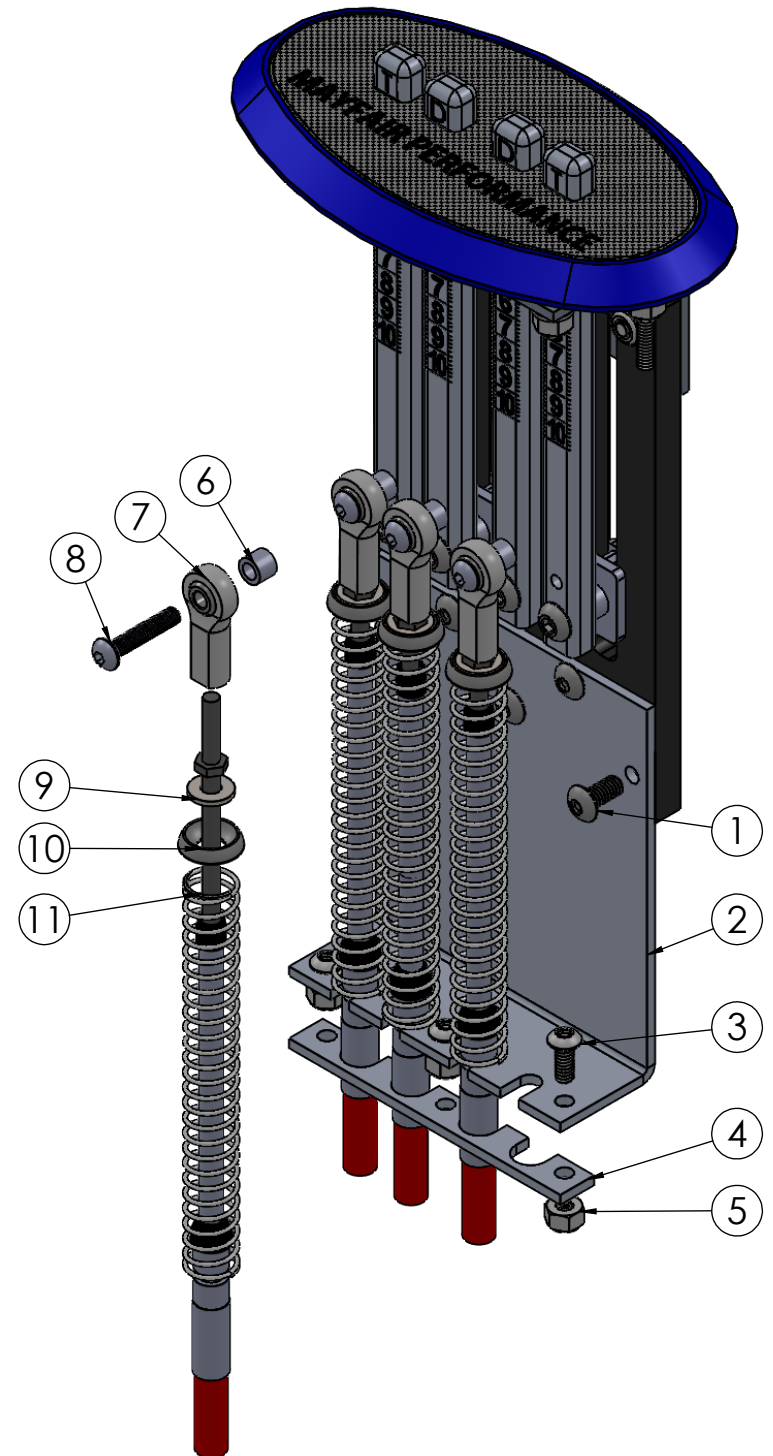
PART NO.
137-8580

TITLE:
MECHANICAL HEADS UP INDICATOR - STEP 2

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INSTALLATION INSTRUCTIONS:

- 1) APPLY RED LOCTITE TO #1 SCREWS. USING 1/8 ALLEN SOCKET, INSTALL #2 BRACKET USING #1 SCREWS. TORQUE TO 80 IN. LBS..
- 2) REMOVE CABLE JAM NUT, FIG. A. SLIDE #11 SPRING, #10 CUP AND #9 OVER CABLE, AS SHOWN.
- 3) APPLY ANTI-SIEZE TO CABLE THREADS. INSTALL CABLE JAM NUT AND #7 ROD END TILL THE THREAD BOTTOMS OUT..
- 4) USING 1/8 ALLEN SOCKET & #8 SCREW. INSTALL ROD END TO THE STICK. MAKE SURE TO POSITION #6 SPACER BETWEEN THE ROD END AND THE STICK, AS SHOWN.
- 5) ADJUST CABLES.
- 6) AFTER ADJUSTING CABLE. REMOVE #8 SCREW. APPLY BLUE LOCTITE AND TORQUE TO 40 INCH LBS.
- 7) APPLY ANTI-SIEZE TO #3 BOLTS. USING 1/8 HEX SOCKET AND 3/8 SOCKET. ATTACH CABLE BRACE TO THE BOTTOM SIDE OF THE BRACKET. INSTALL #5 NUTS. TORQUE TO 80 IN. LBS..



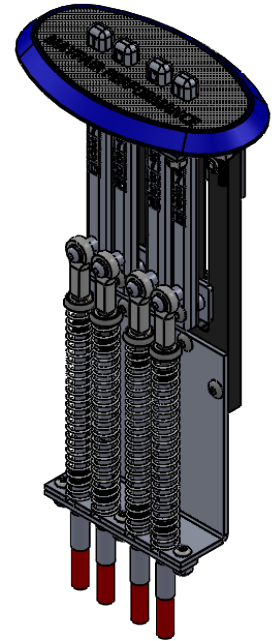
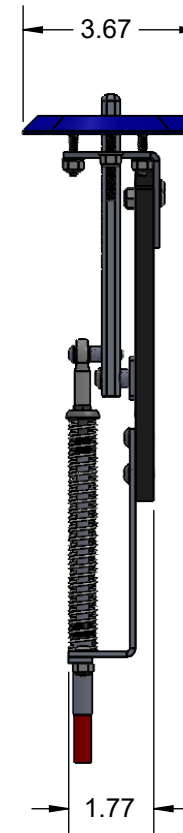
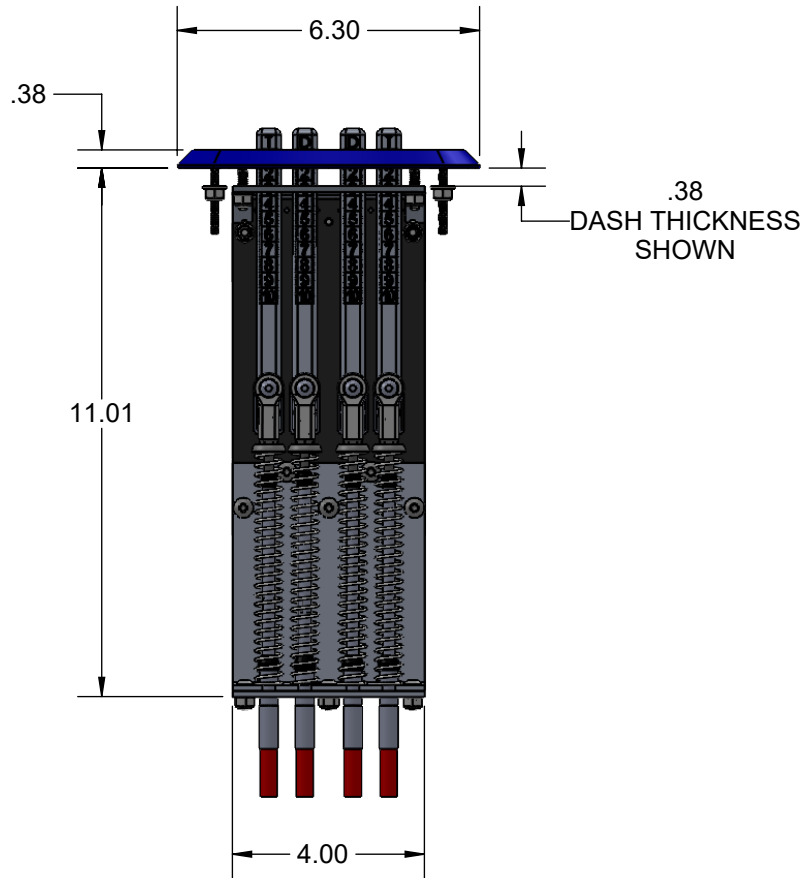
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PART NO.
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TITLE:
MECHANICAL HEADS UP INDICATOR DIMENSIONS

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PART NO.
137-8599

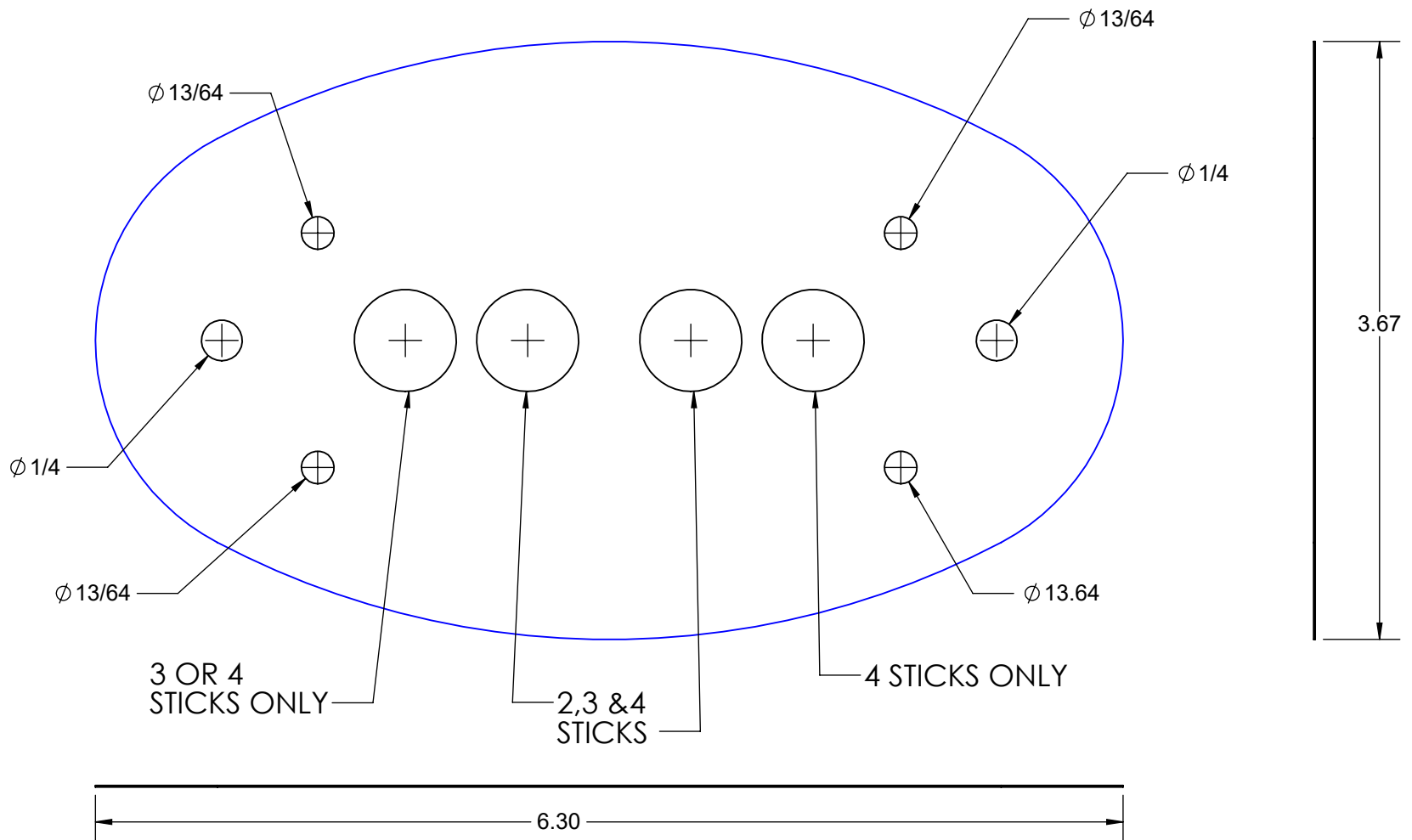
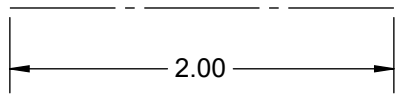
TITLE: HEADS UP INDICATOR DRILL TEMPLATE

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MAKE SURE THE PRINTER IS SET TO PRINT AT 100%
SCALE. CHECK MEASUREMENT OF THE LINE BELOW.

INSTRUCTIONS:

- 1) CUT ALONG THE BLUE LINE. THAT IS THE OUTSIDE PROFILE OF THE BEZEL. TAPE TO THE DASH.
- 2) CENTER PUNCH ALL 6 OF THE SMALL HOLES.
- 3) DEPENDING HOW MANY STICKS YOU ARE INSTALLING CENTER MARK THOSE HOLES.
- 4) DRILL EACH HOLE ACCORDING TO SIZE.



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