

# **X**XTREME ADVANTAGE **SC**

## Parts and Service Manual



**IMCO**

510 East Arrow Highway  
San Dimas, CA 91773

(800) 899-8058 ♦ (909) 592-6162 ♦ Fax (909) 592-6052

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## Check Oil Before Running

First break in oil change 5-8 hours.

Oil is filled to upper drain screw [Fig 1-24]  
pump oil from bottom drain screw [Fig 3-32]

Recommended oil change intervals 20-30 hours.

Heavy use or high HP change more often.

Serial Number \_\_\_\_\_

Date of Purchase \_\_\_\_\_

Purchased From \_\_\_\_\_

## UPPER GEARHEAD – DISASSEMBLY

NOTE; The following instructions assume that the drive has been removed from the transom assembly and is shifted to the “neutral” position. The lower unit has also been removed, along with the drive shaft, center socket, and U-joints. The following drawings show the upper drive complete. It is not necessary to remove the gearhead from the mid section. Steps followed by asterisk (\*\*) are required only if inspection indicates component replacement. Brackets following the part name represent the drawing figure # and item #.

1. Remove the rear cover [1-3], shift detent ball & spring [1-13].
2. Remove 12 point, 3/8-16 screws [1-7], top cap [1-2], and “O” ring [1-21].
3. Remove 1/4-28 socket cap screws [2-22] from shift shaft.
4. Remove the cooling jet “O” rings [1-22] & cooling jets [1-23].\*\*
5. Remove the upper shift shaft seal disc [1-10]. Shift shaft [2-21], & yoke and cam [2-23].
6. Remove the shift linkage cotter key, washer, shift linkage assembly [2-19], & shift cable retainer\*\* (Shift linkage is removed from the front of the gearhead)
7. Remove the pinion retainer nut [2-25], retainer nut “O” ring [1-29], & pinion/yoke assembly [30-42].

Note; In steps 8 and 10, be sure to maintain correct assembly position of the upper & lower thrust bearings & races.

8. Remove the upper thrust race [2-7] & upper thrust bearing [2-8].
9. Remove the clutch shaft [2-17] and gear assembly [2-(9-17)].
10. Remove the lower thrust bearing [2-8], and lower thrust race [2-7].
11. Remove the shift shaft bushings [2-20] & shift shaft seals [2-24].\*\* (note position of components if replacement is required).

## PINION / YOKE DISASSEMBLY\*\*

1. Remove 5/8-18 locknut [2-30] & washer [2-31]
2. Remove the pinion gear with bearings, pinion shim(s) [2-33], pinion shoulder washer [2-40], & pinion seal carrier [2-42] from the yoke (gear end) [2-26].

Note; If the yoke (gear end) seal [2-41] needs replacement it must be removed and installed from the side of the pinion seal carrier which faces the large pinion bearing cup.

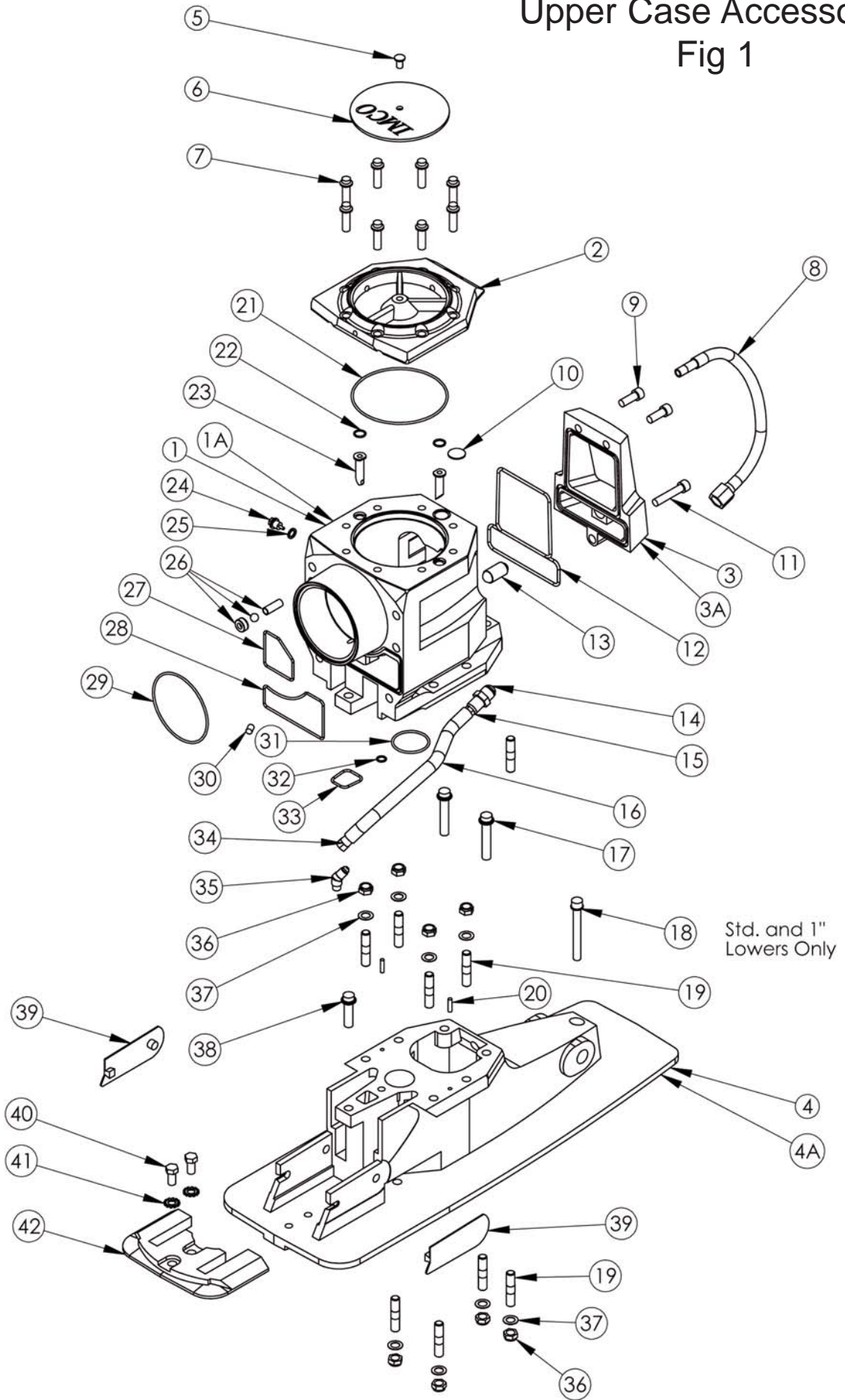
3. Remove the large bearing [2-37,38], pinion bearing spacer [2-40], small bearing [2-34,35], & pinion shim(s) [2-33] from the pinion gear.

## UPPER DRIVE SHAFT DISASSEMBLY

1. Press down on the upper clutch gear [2-13] to release the upper drive shaft retainer keepers [2-9] and remove all components from the clutch shaft [2-17].

# Upper Case Accessories

## Fig 1



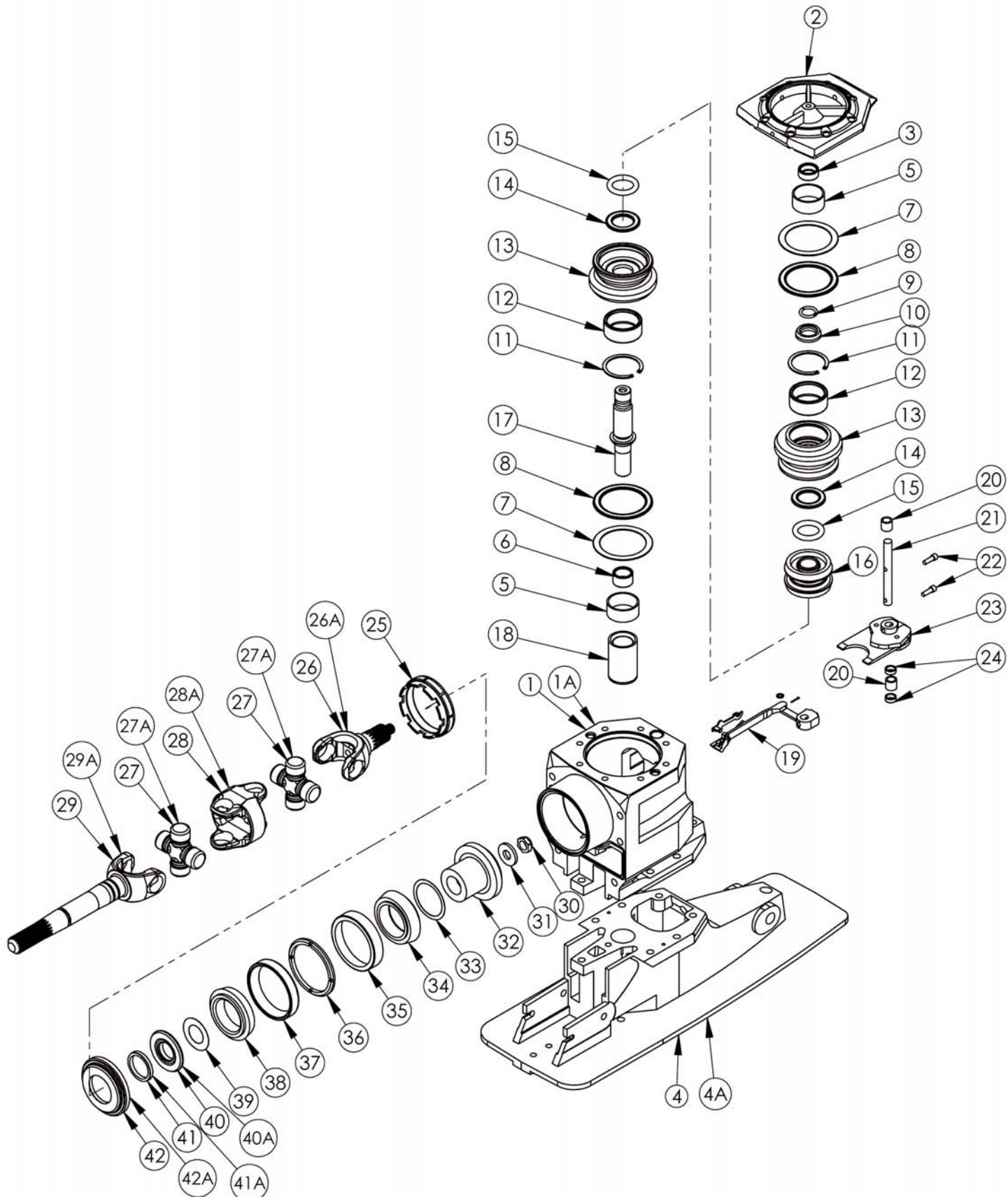
# Upper Case Accessories

## Fig-1

Item	Description	Qty	Part Number
1	Upper Case Black	1	01-1182
1A	Upper Case Silver	1	01-1184
2	Top Cap	1	01-2510
3	Rear Cap Black	1	01-1528
3A	Rear Cap Silver		01-1528
4	Mid Section Black	1	01-1050
4A	Mid Section Silver		01-1052
5	Screw (5/16-18 x 1/2" Button Head)	1	08-040705041
6	Top Cap Lid	1	01-2071
7	Screw (3/8-16 x 1 1/4" S/S 12 Point)	8	08-070806091
8	Upper Cooling Hose	1	09-2006
9	Screw (3/8-16 x 1" S/S Allen Head)	2	08-060806081
10	Shift Shaft Seal Disc (Upper)	1	11-1016
11	Screw (3/8-16 x 2" S/S Allen Head))	1	08-060806121
12	"O" Ring (Rear Cap)	1	11-4015
13	Detent Kit (Ball Cylinder)	1	01-2044
14	Fitting (3/8" NPT to -8JIC S/S)	1	09-2005
15	Fitting (1/4" Hose to 1/8" NPT Brass)	1	09-2004
16	Lower Cooling Hose	1	09-2003
17	Screw (7/16-14 x 2 1/4" S/S 12 Point)	2	08-070907141
18	Screw (3/8-16 x 3 1/4" S/S Allen Head) (Std & 1")	1	08-060806171
19	Stud (7/16 x 2")	8	08-130904121
20	Dowel Pin (1/8" x 7/8" Long)	2	01-2113
21	"O" Ring (Upper Cap)	1	11-2157
22	"O" Ring (Cooling Jet)	2	11-2014
23	Cooling Jet	2	01-2184
24	Oil Level Screw	1	01-2504
25	Oil Level Screw Washer	1	11-1017
26	Spring Kit	1	01-2045
27	"O" Ring (Gimbal Shift)	1	11-2139
28	"O" Ring (Gimbal Water)	1	11-4021
29	"O" Ring (Retainer Nut, Pinion Gear)	1	11-2154
30	Screw (5/16-18 x 1/2" Allen Set) (Tower Retainer)	1	08-050705041
31	"O" Ring (Lower Shaft Seal)	1	11-2132
32	"O" Ring (Lower Oil Pressure Seal)	1	11-4012
33	"O" Ring (Lower Water Seal)	1	11-2124
34	Fitting (1/4" Hose to -4 JIC Brass)	1	09-2002
35	Fitting (1/8" NPT to -4 JIC 45° Brass)	1	09-2001
36	Lock Nut (7/16-20 S/S Thin Nylock Nut)	8	08-090904001
37	Washer (7/16" AN S/S Flat Washer Thin)	8	08-160900001
38	Screw (7/16-14 x 1 1/2" S/S 12 Point)	1	08-070907101
39	Guide Pads (Port & Starboard)	1	01-2066
40	Screw (3/8-16 x 3/4" S/S Hex Head)	2	08-010806061
41	Washer (3/8" S/S Star Washer)	2	08-110800001
42	Anode	1	01-2067

# Upper Case Gears & Components

## Fig-2



## Upper Case Gears & Components Fig-2

Item	Description	Qty	Part Number
1	Upper Case Black	1	01-1182
1A	Upper Case Silver	1	01-1184
2	Top Cap	1	01-2510
3	Roller Bearing (Clutch Shaft-Cap)	1	10-3017
4	Mid Section Black	1	01-1050
4A	Mid Section Silver	1	01-1052
5	Tower Race	2	10-6018
6	Roller Bearing (Clutch Shaft-Tower)	1	10-3041
7	Thrust Race	2	10-5027
8	Thrust Bearing	2	01-4027
9	Keepers	2	01-2047
10	Clutch Shaft Retainer (Thrust Collar)	1	01-2189
11	Snap Ring (Clutch Gear Bearing Retainer)	2	01-2057
12	Roller Bearing (Internal Gear)	2	10-3047
13	SC Clutch Gear (16-19)	2	01-4223
14	Thrust Bearing (Clutch Spring)	2	10-4020
15	Clutch Spring	2	01-2056
16	SC Clutch Cone	1	01-2606
17	SC Clutch Shaft	1	01-3599
18	SC Tower	1	01-2179
19	SC Shift Linkage Assy	Kit	01-2069
20	Shift Shaft Bushing	2	10-7019
21	SC Shift Shaft	1	01-3289
22	Screw (1/4-28 x 3/4" Socket Cap)	2	08-060602062
23	Yoke & Cam	1	01-2068
24	Seal, Shift Shaft	2	11-3030
25	Retainer Nut	1	01-2239
26	Yoke Gear End	1	01-3033
26A	Yoke Gear End HD	1	01-2085
27	Cross & Bearing (Cup dia. 1.078)	2	01-2054
27A	Cross & Bearing HD (Cup dia. 1.219)	2	01-2086
28	Center Socket	1	01-2052
28A	Center Socket HD	1	01-2087
29	Yoke Coupler End	1	01-2053
29A	Yoke Coupler End HD	1	01-2088
30	Nut (Yoke Gear End) (5/8-18 Thin Nylock Steel)	1	08-091105002
31	Washer (Yoke Gear End)	1	08-121100002
32	SC Pinion Gear	1	01-4224
33	Pinion Shim	Kit	01-2019
34	Bearing Cone (Pinion Bearing)	1	10-1021
35	Bearing Cup (Pinion Bearing)	1	10-2022
36	Pinion Bearing Spacer	1	01-2070
37	Bearing Cup (Pinion Bearing)	1	10-2024
38	Bearing Cone (Pinion Bearing)	1	10-1023
39	Yoke Gear End Shims	Kit	01-2020
40	Pinion Shoulder Washer	1	01-2167
40A	Pinion Shoulder Washer HD	1	01-2241
41	Yoke Gear End Seal	1	11-3028
41A	Yoke Gear End Seal HD	1	11-3029
42	Pinion Seal Carrier	1	01-2002
42A	Pinion Seal Carrier HD	1	01-2240

## PINION / YOKE REASSEMBLY

1. Place the pinion shim(s) [2-33] onto the pinion gear [2-32].
2. Press the small pinion bearing cone [2-34] onto the pinion gear.
3. Place the small pinion bearing cup [2-35] , pinion bearing spacer [2-40] (flat side against small bearing cup), & large pinion bearing cup [2-37] onto the pinion gear.
4. Press the large pinion bearing cone [2-38] onto the pinion gear making sure that the pinion bearing spacer can move freely, between the bearing cups.
5. Place the pinion seal carrier [2-42] (with seal), pinion shoulder washer [2-40], & yoke (gear end) shim(s) [2-39] onto the yoke (gear end) [2-26].
6. Assemble the pinion (with bearings), washer (yoke gear end) [2-31], & nut (yoke gear end) [2-30] onto the input yoke.
7. Torque the nut (yoke gear end) to 75 lb/ft.
8. Check for proper pinion bearing pre-load by measuring the rolling torque of the pinion assembly (correct torque is 6 to 10 lb/in.). Re-shim the yoke if required.

## UPPER CLUTCH SHAFT REASSEMBLY

Note; Optimum performance of the upper gearhead requires “setting up” the pinion & clutch gears with IMCO “SC Setup Diagrams” (Fig 3) and “SC Work Sheet” (Fig 4).

1. Place the lower clutch gear [2-13] onto the upper clutch shaft [2-17], allowing it to rest on the thrust collar.
2. Place the lower thrust bearing (clutch spring) [2-14] (silver side “up”), lower clutch spring [2-15], clutch cone [2-16], upper clutch spring [2-15] upper thrust bearing (clutch spring) [2-14] (silver side “down”, upper clutch gear [2-13] and clutch shaft retainer (thrust collar) [2-10] onto the upper clutch shaft.
3. Compress the upper clutch gear and install the keepers [2-9]. Release the upper gear and check that the retainer keepers are seated correctly.

## UPPER GEARHEAD REASSEMBLY

1. Position the lower clutch gear thrust race [2-7] into the upper gearhead.
2. Place the lower clutch gear thrust bearing [2-8] onto the lower race and “center”.
3. Install the upper drive shaft / gear assembly [2-9 thru 17] into the gearhead.
4. Place the upper clutch gear thrust bearing [2-8] & thrust race [2-7] onto the upper clutch gear.
5. Align the clutch gear timing marks (“+” over “-“, or, “-“ over “+”) with the center of the rear face of the gearhead.
6. Install the yoke / pinion assembly [2-26-42] into the gear head.
7. Place the “O” ring (retainer nut) [1-29] over the yoke, making sure that the “O” ring is fully contained in the outer groove of the pinion seal carrier.
8. Install the pinion retainer nut [2-25] until contact is made.
9. Rotate the yoke and recheck alignment of clutch gear timing marks.
10. Torque the pinion retainer nut to 200 lb/ft. (When using an extension tool, remember to recalculate torque value).
11. Place the yoke & cam [2-23] into the clutch cone groove with the nuts facing down.

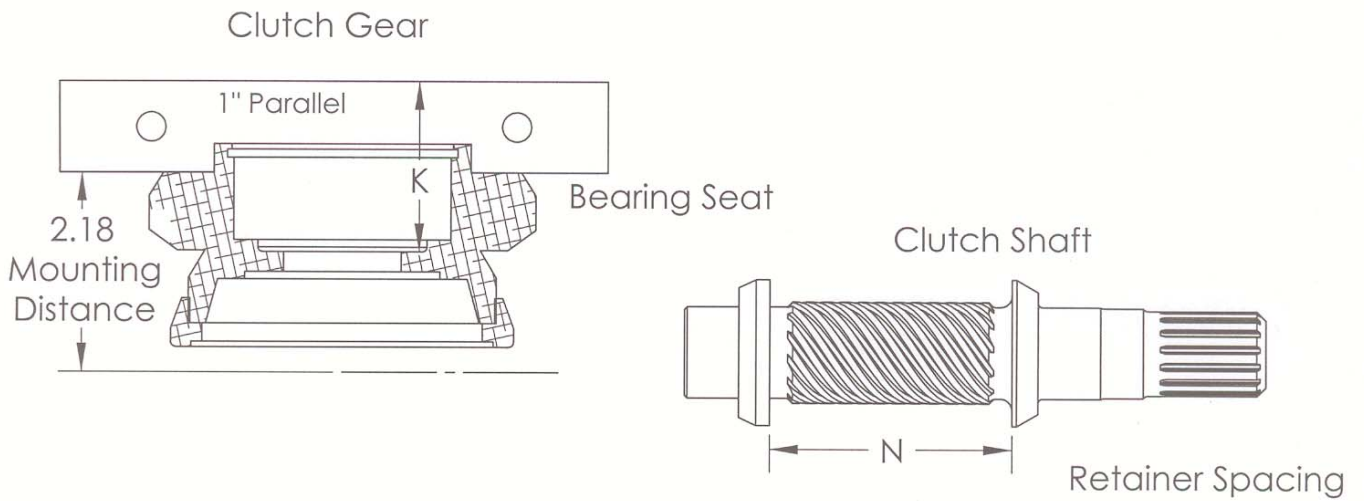
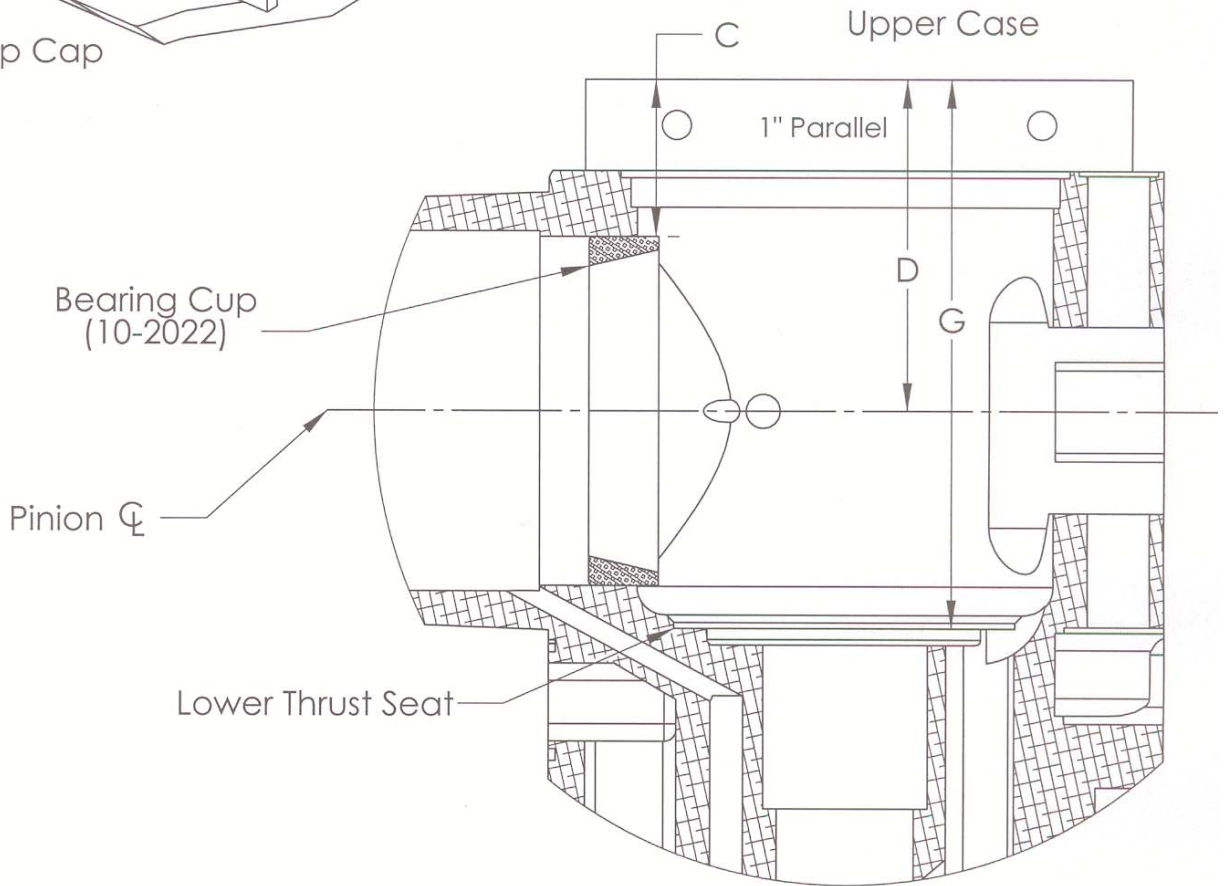
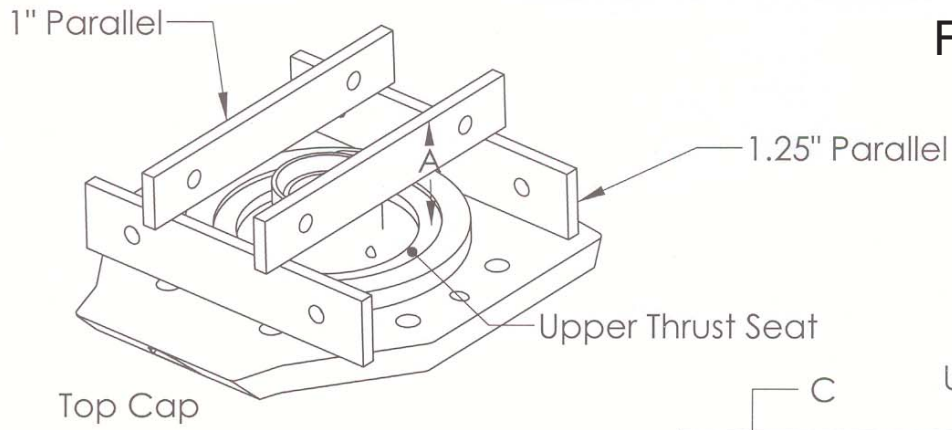


## UPPER GEARHEAD REASSEMBLY CONTINUED

11. Insert the shift linkage [2-19] with shift cable retainer into the shift link cavity from the front side of the gearhead.
12. From the rear of the gearhead, place the small hole of the shift arm onto the "pin" of the shift linkage and secure with washer & cotter key. (Be sure that the shift arm is positioned correctly)
13. Install the shift shaft [2-21], align holes in shift shaft with the yoke and cam and the shift arm.
14. Install the two ¼-28 socket cap screws [2-22] and torque to 100 lb/in.
15. Place the cooling jets [1-23] into the gear head. (Rotate to position correctly)
17. Replace the upper shift shaft seal disc [1-10], cooling jet "O" rings [1-22], and "O" ring (upper cap) [1-21].
18. Attach the top cap [1-2], with bearings, torquing the screws alternately to 20 lb/ft.
19. Attach the rear cap [1-3] including the detent kit [1-13].

# SC Setup Diagrams

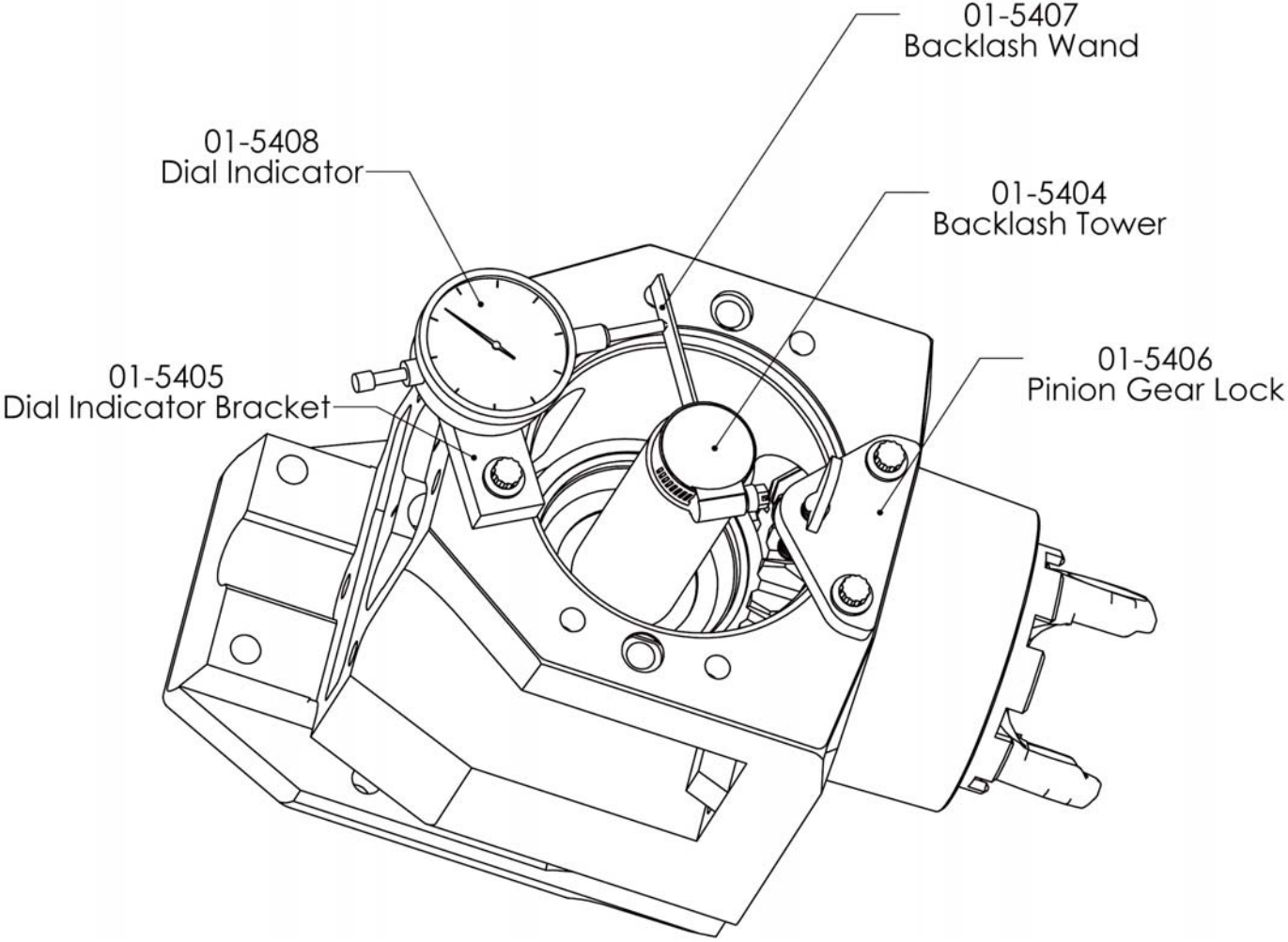
## Fig-3



SC WORK SHEET Fig 4			Serial #		
UPPER CAP					
	Parallels			2.250	
	Measurement	A	-		Norm 1.994
Cap Deck to Thrust Seat	Total	B	=		Norm 0.256
DECK TO PINION CENTERLINE					
Deck to Tool	Measurement	C			Norm 1.719
	Less Parallel		-	1.000	
	Total				Norm 0.719
	Plus 1/2 tool		+	1.9065	
Deck to Pinion CL	Total	D	=		Norm 2.6255
UPPER THRUST SEAT					
Deck to Pinion CL		D			Norm 2.6255
		B	-		Norm 0.256
Pinion CL to Upper Thrust Seat	Total	E	=		Norm 2.3695
	Bearing Thickness		-	0.125	
	Mounting Distance		-	2.183	
	Race Thickness	F	=		Norm 0.061
LOWER THRUST SEAT					
	Measurement	G			Norm 5.994
	Parallel		-	1.000	
Deck to Lower Thrust Seat	Total		=		Norm 4.994
Deck to Pinion CL		D	-		Norm 2.6255
Pinion CL to Lower Thrust Seat	Total	H	=		Norm 2.3685
	Bearing Thickness		-	0.125	
	Mounting Distance		-	2.183	
	Race Thickness	J	=		Norm 0.061
GEAR MEASUREMENTS					
Gear One	Measurement	K1			Norm 1.874
	Less Parallel		-	1.000	
Gear Depth One	Total	L			Norm 0.874
Gear Two	Measurement	K2			Norm 1.874
	Less Parallel			1.000	
Gear Depth Two	Total	M	=		Norm 0.874
GEAR ASSEMBLY					
Gear Depth One		L			Norm 0.874
Gear Depth Two		M	+		Norm 0.874
	Race Thickness	F	+		Norm 0.061
	Race Thickness	J	+		Norm 0.061
	2 x Bearing Thickness		+	0.250	
Retainer Spacing	Measurement	N	+		Norm 2.650
Gear Assembly	Total	O	=		4.768
CAP CRUSH					
Pinion CL to Upper Thrust Seat		E	+		Norm 2.3695
Pinion CL to Lower Thrust Seat		H	+		Norm 2.3695
Upper Thrust Seat to Lower Thrust Seat	Total	P	=		Norm 4.739
Gear Assembly	Total	O	=		Norm 4.768
Cap Crush			=		Norm .020-.030

# Backlash Assembly

## Fig-5

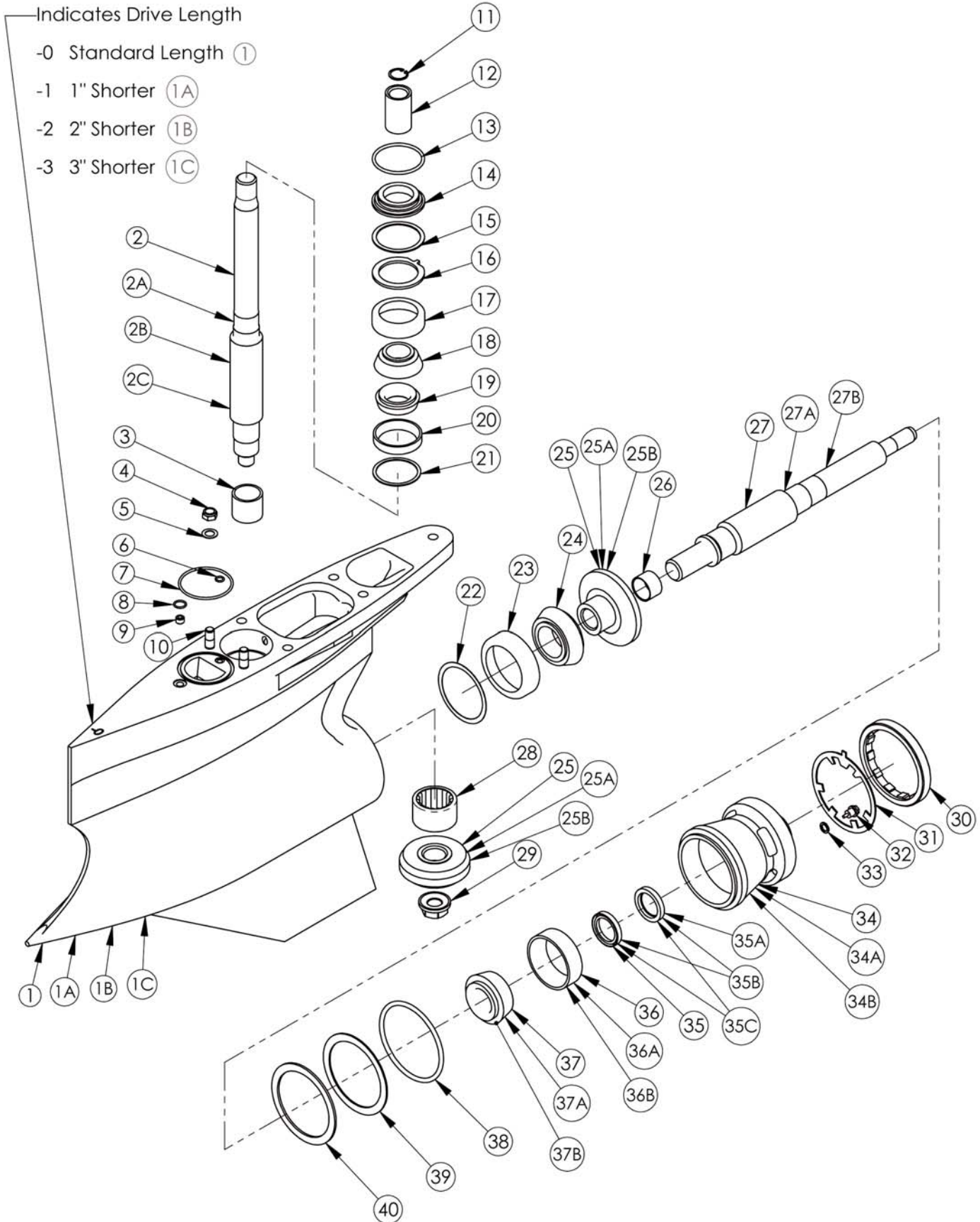


## LOWER GEAR CASE – DISASSEMBLY

Note; The following instructions assume that the lower unit has already been separated from the upper gearhead. Steps followed by asterisks (\*\*) are required only if inspection indicates component replacement. Brackets following the part name represent the drawing figure # and item #.

1. Bend the tabs of the bearing carrier tab washer [6-31] away from the bearing carrier retainer nut [6-30].
2. Remove the bearing carrier retainer nut [6-30].
3. Remove the bearing carrier [6-34].
4. Remove the prop shaft [6-27]. (The prop shaft bushing [6-26], used only with the 01-8244 & 01-8248 gear sets, may come out with the prop shaft).
5. Remove the bearing carrier “O” ring [6-38], shims [6-39], & thrust washer [6-40].
6. Remove the vertical shaft flange nut [6-29].
7. Remove “O” ring [6-13], & alignment spacer [6-14], shims [6-15], & tab washer [6-16].
8. Remove the vertical shaft [6-2] (with bearings) & pinion gear [6-25].
9. Remove the prop gear [6-25], (with bearing). (The prop shaft bushing [6-26] may be removed from the gear at this time, if it was not removed in step #4).
10. Remove the lower vertical shaft bearing cup [6-20], & shims [6-21].
11. Remove the vertical shaft roller bearing [6-28]. \*\*
12. Remove the upper [6-18], & lower [6-19] bearing cones from the vertical shaft. \*\*
13. Remove the roller bearing race [6-3] from the vertical shaft. \*\*
14. Remove the bearing cup [6-36] from the bearing carrier. \*\*
15. Remove the prop shaft seals [6-35] from the bearing carrier. \*\*
16. Remove the prop gear bearing cone [6-24] from the prop gear. \*\*
17. Remove the prop gear bearing cup [6-23], & shims [6-22]. \*\*
18. Remove the bearing cone [6-37] from the prop shaft. \*\*
19. Remove the “O” ring [6-6]. “O” ring [6-7], & “O” ring [6-8]. \*\*

# Lower Gear Case Fig-6



# Lower Gear Case

## Fig-6

	Description	Qty	Part Number
1	Lower Case (-0) Standard Length	1	01-1120
1A	Lower Case (-1") Shorter	1	01-1121
1B	Lower Case (-2") Shorter	1	01-1122
1C	Lower Case (-3") Shorter	1	01-1123
2	Vertical Shaft-Standard Length	1	01-3255
2A	Vertical Shaft-1" Shorter	1	01-3256
2B	Vertical Shaft-2" Shorter	1	01-3257
2C	Vertical Shaft 3" Shorter	1	01-3258
3	Bearing Race	1	10-6005
4	Nut (7/16-20 Nylock S/S Thin)	2	08-090904001
5	Washer (7/16" AN S/S Thin)	2	08-160900001
6	"O" Ring (Oil Passage)	1	11-4011
7	"O" Ring (Water Passage)	1	11-2143
8	"O" Ring (Cooling Water Passage)	1	11-2014
9	Pipe Plug - 1/8 NPT S/S	1	09-2007
10	Stud (7/16 x 2" S/S)	2	08-130904121
11	Retainer Ring (Vertical Shaft Coupler)	1	08-121500001
12	Vertical Shaft Coupler	1	01-2148
13	"O" Ring (Alignment Spacer)	1	11-2228
14	Alignment Spacer	1	01-2015
15	Shim (Vertical Shaft Upper)	Kit	01-2012
16	Tab Washer (Vertical Shaft)	1	01-2043
17	Bearing Cup (Vertical Shaft Upper)	1	10-2012
18	Bearing Cone (Vertical Shaft Upper)	1	10-1011
19	Bearing Cone (Vertical Shaft Lower)	1	10-1010
20	Bearing Cup (Vertical Shaft Lower)	1	10-2009
21	Shim (Vertical Shaft Lower)	Kit	01-2013
22	Shim (Prop Gear)	Kit	01-2014
23	Bearing Cup (Prop Gear)	1	10-2007
24	Bearing Cone (Prop Gear)	1	10-1008
25	Prop & Pinion Gear 1:50	Set	01-8240
25A	Prop & Pinion Gear 1:34	Set	01-8244
25B	Prop & Pinion Gear 1:25	Set	01-8248
26	Bushing - Prop Shaft, -X	1	01-2178
27	Prop Shaft, 1"	1	01-3009
27A	Prop Shaft, 1 1/4"	1	01-3010
27B	Prop Shaft, 1 7/16"	1	01-3570
28	Bearing (Roller)	1	10-3006
29	Nut (Pinion Gear)	1	01-2251
30	Cover Nut	1	01-2065
31	Tab Washer (Bearing Carrier)	1	01-2042
32	Drain Screw	1	01-2504
33	Drain Screw Sealing Washer	1	11-1017
34	Bearing Carrier (1" Prop Shaft)	1	01-2130
34A	Bearing Carrier (1 1/4" Prop Shaft)	1	01-2131
34B	Bearing Carrier (1 7/16" Prop Shaft)	1	01-2575
35	Seal (Prop Shaft 1")	1	11-3035
35A	Seal (Prop Shaft 1" Line Cut)	1	11-3032
35B	Seal (Prop Shaft 1 1/4")	2	11-3033
35C	Seal (Prop Shaft 1 7/16")	2	11-3034
36	Bearing Cup (1" Prop Shaft)	1	10-2014
36A	Bearing Cup (1 1/4" Prop Shaft)	1	10-2016
36B	Bearing Cup (1 7/16" Prop Shaft)	1	10-2018
37	Bearing Cone (1" Prop Shaft)	1	10-1013
37A	Bearing Cone (1 1/4" Prop Shaft)	1	10-1015
37B	Bearing Cone (1 7/16" Prop Shaft)	1	10-1017
38	"O" Ring (Bearing Carrier)	1	11-2344
39	Shim (Bearing Carrier)	Kit	01-2011
40	Thrust Washer (.109 Thick)	1	01-2590

## LOWER GEAR CASE - ASSEMBLY

Note; Optimum performance of lower gears requires pinion height setup, use “ Lower Pinion Gear Height Measurement” (Fig. 7) sheet to set pinion gear.

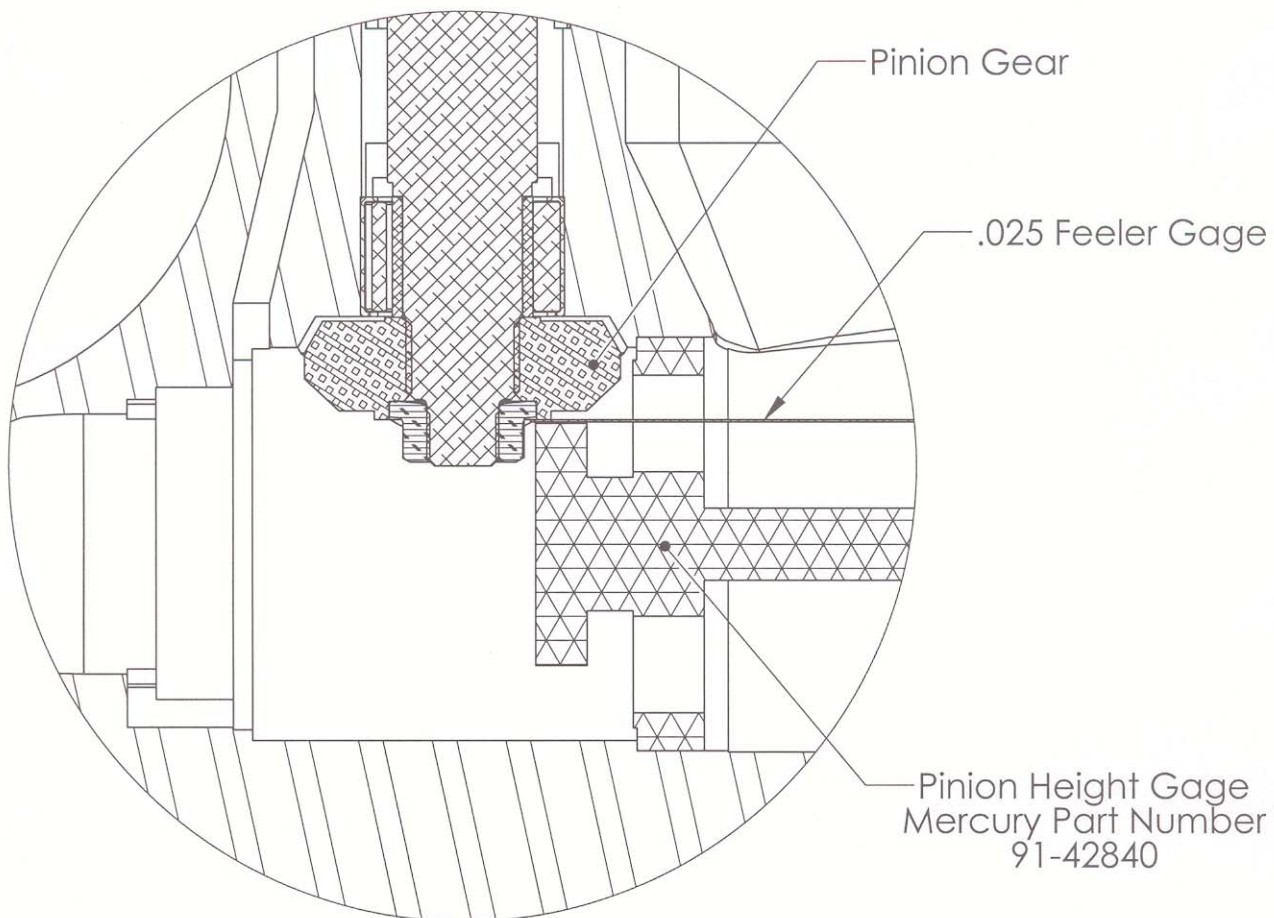
1. Install the vertical shaft roller bearing [6-28] into the gear case.
2. Install the vertical shaft lower bearing cup [6-20], & shims [6-21].
3. Install the lower [6-19], upper [6-18] bearing cones, and roller bearing race [6-3] onto the vertical shaft [6-2].
4. Install the vertical shaft into the gear case.
5. Install the upper bearing cup [6-17]. Tab washer [6-16], shims [6-15], & alignment spacer [6-14] onto the vertical shaft.
6. Install the vertical shaft clamp plate onto the gear case. (Mercury Part # 43559T)
7. Check the rolling torque of the vertical shaft (optimum 3 to 5 lb/in).
8. Adjust the thickness of the upper shim to obtain the correct rolling torque.
9. Temporarily install the pinion gear [6-25], & flange nut [6-29].
10. Check the pinion gear height (optimum .025) (see “Lower Pinion Height Measurement” (Fig. 7)
11. If pinion gear height requires correction remove all associated components and adjust the lower bearing shims. Any adjustment here requires that the upper bearing shims be compensated by the same amount.
12. Remove the vertical shaft & pinion.
13. Install the prop gear bearing shims [6-22], & bearing cup [6-23] into the gear case.
14. Install the prop gear bearing cone [6-24] onto the prop gear [6-25].
15. Install the prop gear with bearing into the gear case. (The prop shaft bushing [6-26], used only with the 01-8244 and 01-8248 gear sets, must be installed into the prop gear at this time).
16. Re-install the vertical shaft components described above, and install the vertical shaft clamp plate.
17. Install the bearing carrier bearing cone [6-37] onto the prop shaft.
18. Install the prop shaft with bearing into the gear case.
19. Install the prop shaft seals [6-35], & bearing carrier bearing cup [6-36] into the bearing carrier [6-34].
20. Temporarily install the bearing carrier into the gear housing.
21. Install the bearing carrier tab washer [6-31], & retainer nut [6-30], and torque the retainer nut to 150 lb/ft.
22. Rotate the vertical shaft at least 3 turns and check the prop gear backlash (optimum .012 to .015).
23. Adjust the thickness of the prop gear bearing cup shims [6-22] to obtain the correct backlash readings.
24. During final assembly be sure to clean & loctite the vertical shaft flange nut [6-29]. Torque the nut to 100 lb/ft.
25. Temporarily install the bearing carrier thrust washer [6-40], & shims [6-39] prior to prop shaft & bearing carrier installation.
26. Torque the bearing carrier retainer nut to 150 lb/ft.
27. Check overall rolling torque at the vertical shaft (optimum 11 to 17 lb/in).



## LOWER GEAR CASE – ASSEMBLY CONT.

28. Adjust the thickness of the bearing carrier shims [6-39] to obtain the correct rolling torque readings.
29. Upon final assembly be sure to install the bearing carrier “O” ring [6-38] prior to installation of the bearing carrier.
30. After applying final torque of the bearing carrier retainer nut [6-30], bend one tab of the tab washer [6-31] to engage with one of the slots in the retainer nut.

Lower Pinion Height Measurement  
Fig-7



# Disassembly-Assembly Tools

## SC Upper

	IMCO	Mercury
1. Tower & Cap Race Puller Kit		91-90774
2. Pinion Retainer Nut Wrench		91-17256
3. Bearing & Race Installer (Tower)		91-90773
4. Tower Internal Bearing Puller	01-5401	
5. Tower Removal Tool	01-5402	
6. Bearing & Race Installer (Cap)	01-5403	
7. Backlash Tool Kit	01-8018	
A. Backlash Tower	01-5404	
B. Indicator Bracket	01-5405	
C. Pinion Gear Lock	01-5406	
D. Backlash wand	01-5407	
E. Dial Indicator	01-5408	

## SC Lower

1. Cover Nut Wrench (1" Prop Shaft)		91-61069T
2. Cover Nut Wrench (1 ¼" Prop Shaft)		91-840393
3. Lower Pinion Height Gauge		91-42840
4. Prop Gear Cup Installer		91-31106
5. Vertical Shaft Roller Bearing Driver		
A. Pilot		91-813653
B. Driver Rod		91-37323
C. Bearing Remover		91-63638T
6. Vertical Shaft Roller Bearing Installer		
A. Pilot		91-813653
B. Threaded Rod		91-31229
C. Bearing Installer		91-89867
7. Clamp Plate		91-43559T
8. Dial Indicator		91-58222A1
9. Vertical Shaft Bearing Cup Puller	01-5409	
10. Prop Gear Cup Puller	01-5410	
11. Bearing Carrier Cup & Seal Installer (1 ¼")	01-5411	